



## Part Number 75-104-10 Outlaw Indy Series FLH Slip-Ons (95-08) Black Ceramic Coated

Congratulations, you have purchased the finest exhaust system available for your motorcycle. Your Vance & Hines Motorsports exhaust is designed and crafted for maximum performance, a great sound and unbeatable style. Please follow the instructions below, check exhaust system for missing or damaged parts and if you need any assistance please contact our technical support line (317) 852-9057.

### **CAUTION!**

Extra care should be taken while installing your new ceramic coated Indy Series Exhaust System. High temp ceramic coating is not fully cured until it is up to full operating temperature and cooled back down. The coating is baked at 500 °F, but requires a temperature of 1000 °F to fully cure. Until that time the coating is not as durable and may be susceptible to scratches. Proper jetting and/or fuel mapping is necessary before start up. If the exhaust temperature exceeds 1500 °F before the coating is fully cured it can burn off or discolor.

For best results, we recommend fuel injection mapping for your new combination using a Fuelpak or Power Commander. Settings for the Fuelpak and some Power Commander maps are available on our website at [www.vhmotorsports.com](http://www.vhmotorsports.com)

### **STOCK EXHAUST SYSTEM REMOVAL**

Please remove the following:

1. Remove Left and Right Saddlebags and set them aside.
2. Loosen clams at the front of each muffler.
3. Remove the two 5/16" bolts from the Saddlebag support. Carefully remove the Right stock Muffler and set aside, repeat for the Left side.

Note: It may be necessary to use a penetrating lubricant to loosen the Muffler from the head pipe at the clamps.

### **INDY SERIES EXHAUST SYSTEM INSTALLATION**

1. Install the supplied clamps onto the Left and Right muffler. Take note that the bolt faces to the outside.
2. Slide the Right side Muffler over the headpipe. Mount the muffler to the saddlebag support using the stock hardware, repeat for the Left side.
3. Check rotation then tighten the clamps. Next tighten the 5/16" bolts.
4. Clean all finger prints and replace Saddlebags.

Vance & Hines Motorsports

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Opening Hours – Monday through Friday, 8am – 5pm, Eastern Standard Time

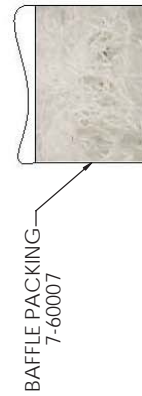
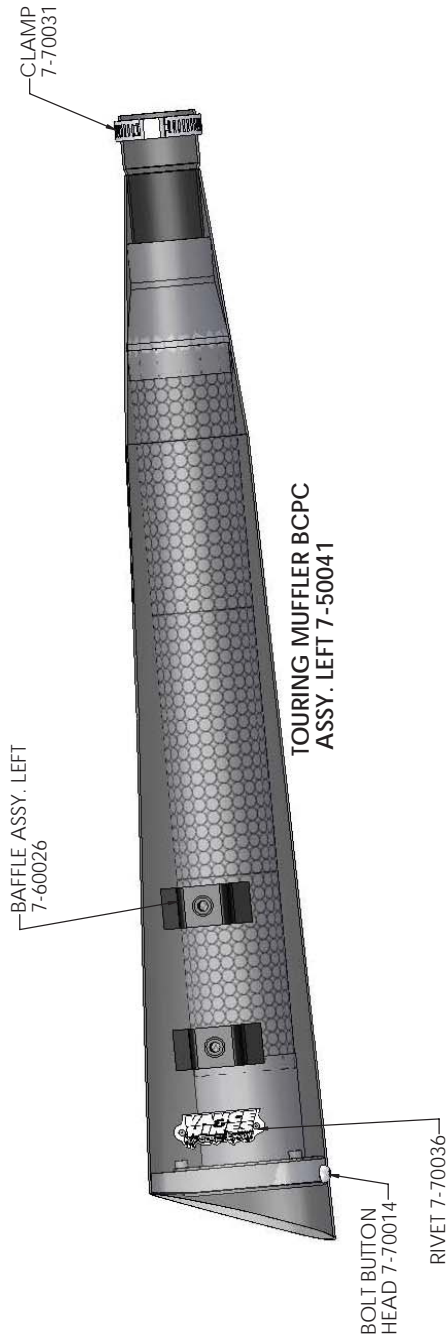
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# 75-104-10: OUTLAW INDY SERIES FLH, BCPC SLIP-ONS

75-104-10 PARTS LIST		75-104-10 /QTY.
PartNo	DESCRIPTION	
7-50041	Touring Muffler BCPC Assy. Left	1
7-50040	Touring Muffler BCPC Assy. Right	1
7-70031	System Clamp 1 7/8"	2
7-60026	ISR Baffle Assy. Lt 25", TVD-DPD	1
7-60024	ISR Baffle Assy. Rt 25", TVD-DPD	1
7-70014	Bolt, Button Head	4
7-50027	Name Plate, Horiz. 2" Ctr	2
7-70036	Rivet	4
7-60007	Baffle Packing	4

**DRAG SPECIALTIES PART#: 1800-0281**

STOCK EXHAUST: 14 lbs  
 75-104-10 EXHAUST: 13 lbs



BAFFLE PACKING  
7-60007

