

Megaphone Modification Instructions

If your Indy Series Exhaust system was manufactured before May 2007 (check date on box label), you will have to drill a hole in the megaphone to locate the baffle.

1. Remove megaphone from motorcycle.
2. Locate template on page 2, cut out Section 1 and Section 2. Tape together Section 1 at end A with Section 2 at end B.
3. Wrap around the megaphone aligning line C with the lowest point of the megaphone. Tape together Sec-1 at end E with Sec-2 at end F making sure edge D aligns with the megaphone and edge G aligns with edge H.
4. Use a Center Punch to mark the Bolt Hole.
5. Drill through megaphone using a 1/4 Drill Bit.

Baffle Packing Instructions

1. Remove Baffle Packing from bag.
2. Spiral wrap only enough Baffle Packing to cover baffle core: Do not over tighten.
3. Insert Baffle Core and start filling around the core with packing material. Slowly push core into megaphone and continue filling until the cap reaches end of the megaphone using a suitable tool such as a paint stick or screw driver.
4. Tap Endcap down until bolt hole aligns. Install supplied bolt using a medium strength Loc Tite.
5. Reinstall megaphone to motorcycle. Clean all fingerprints to avoid staining.



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Baffle Bolt Hole Template

Megaphone Outline

1. Cutout Sec-1 & Sec-2. Tape Together Sec-1 at end A with Sec-2 at end B.
2. Wrap around the megaphone aligning line C with the lowest point of the megaphone.
3. Tape Together Sec-1 at end E with Sec-2 at end F making sure edge D aligns with the megaphone and edge G aligns with edge H.
4. Follow steps in page-1.

Template is available for download on our website.

